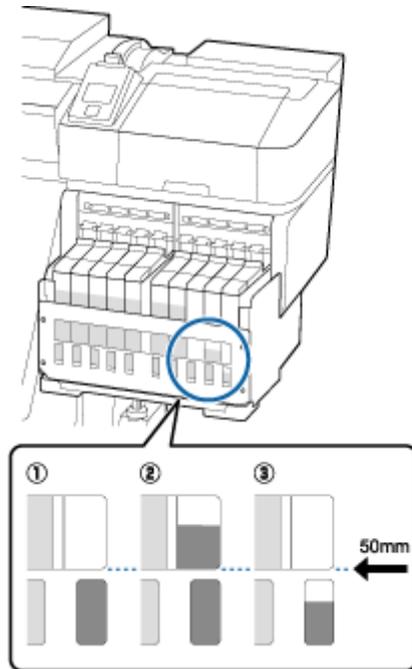


Procedure for Ink Refills

- 1 When **Check Ink Levels** is displayed on the control panel screen, check the ink levels in the ink tanks.



- 1 **The remaining ink level is 50 mm or less from the base of the ink tank.**
You can refill the ink.
If the status of the chip unit on the control panel is "Reserved", go to step 7.
If it is not Reserved, go to step 2.
- 2 **The remaining ink level is more than 50 mm from the base of the ink tank.**
You cannot pour an entire new pack of ink into the ink tank.
Continue printing until the ink level reaches 50 mm.
- 3 **The ink level is lower than the top of the rectangular cut-out sections.**
Refill the ink immediately.

If the ink level falls below the top of the hole, the ink level may be below the minimum limit and printing may stop.

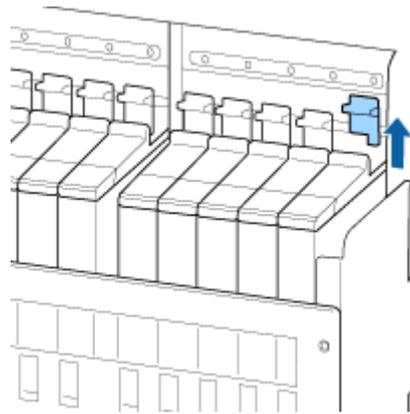
If the status of the chip unit on the control panel is "Reserved", go to step 7.
If it is not Reserved, go to step 2.

Important:

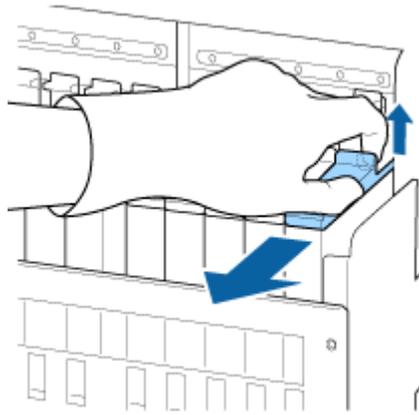
When the remaining ink is 50 mm or more from the bottom of the ink tank and a message appears stating, **Refill Ink Tank**, it is time to replace the ink tank. Replace the ink tank. Replacements and repairs will be provided for a fee. During replacements and repairs, the ink in the ink tank is discarded. This is necessary because fine dirt, dust and other foreign bodies mixed into the ink in the ink tank cause the ink tank to malfunction. The ink tank replacement interval depends on the usage environment and conditions.

Contact your dealer or Epson Support.

- 2 Lift the lock lever for the slider of the chip unit you intend to replace.



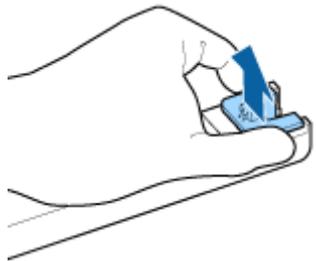
- 3 Insert a finger into the depression on the top of the slider and pull straight outward.



⚠ Important:

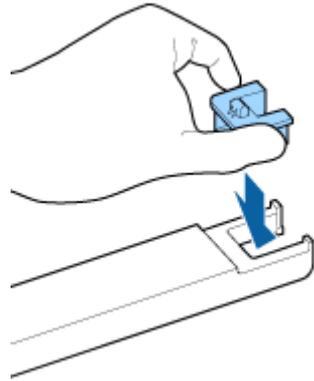
Do not tilt the slider. If the chip unit is dropped it may break.

- 4 Remove the chip unit from the slider.

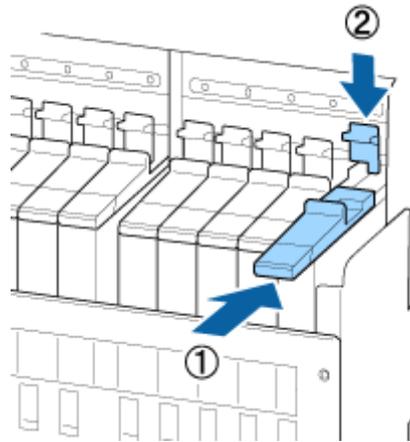


- 5 Attach the chip unit supplied with the new ink pack to the slider.

Check to confirm that the color of the label on the slider matches the color of the label on the chip unit when installing.



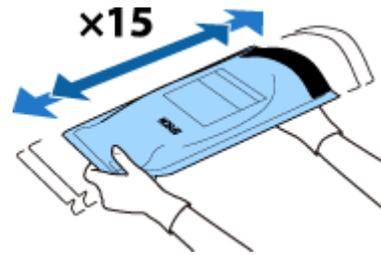
- 6 Hold the slider level and insert it, then lower the lock lever.



Important:

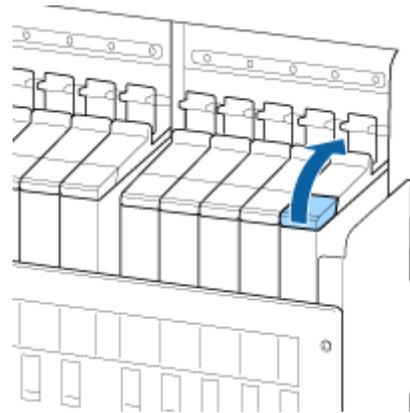
Do not push the slider in with too much force. Failure to observe this precaution could damage the printer.

- 7 As shown in the illustration, shake the new ink pack horizontally, about 5 cm to the left and right, for approximately 15 times in 5 seconds.



- 8 Confirm that no warning or error is displayed on the control panel screen, and then open ink inlet cover of the slider.

When a warning or error is displayed, resolve the warning/error according to the instructions, and then go to the following operations.



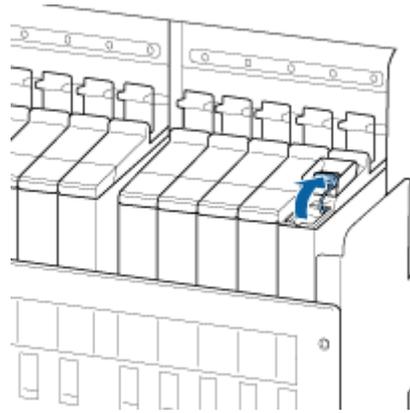
- 9 Remove the ink inlet cap from the ink tank.

The method for removing the ink inlet cap differs depending on the type of ink being refilled.

! Important:

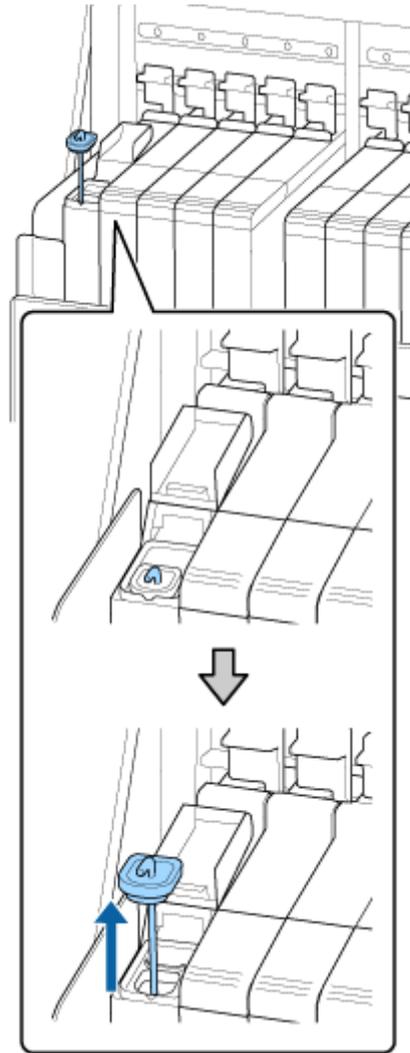
Remove the ink inlet cap slowly. If you remove the cap too quickly, ink may splatter.

Ink other than high density black ink and fluorescent ink

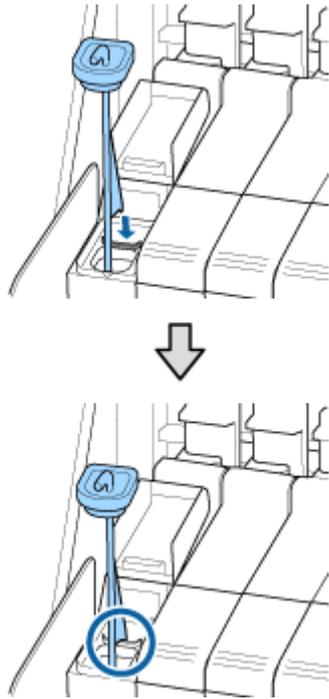


High density black ink and fluorescent ink

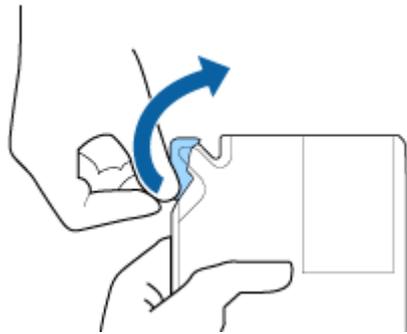
- (1) Grip the ink inlet cap's hook and pull up. Ink will adhere if you hold another part to remove the ink inlet cap.



(2) Hook the stirring stick onto the projection on the ink tank.

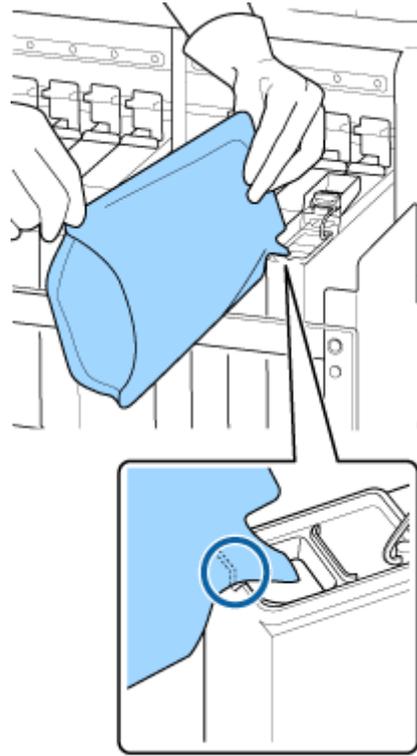


- 10 Tear off the ink pack spout opening.



- 11 Fill the ink tank with the ink from the ink pack.

Insert the spout of the ink pack into the ink tank ink inlet groove and slowly tilt to pour out the ink.



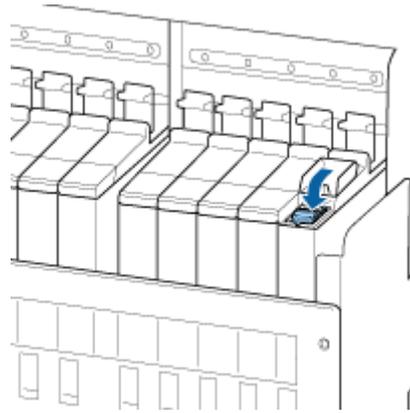
! *Important:*

Get all the ink out of the ink pack so that there is none remaining.
Do not use the ink in an ink pack to refill multiple ink tanks.
This can cause messages from the remaining ink warning system to not display properly.

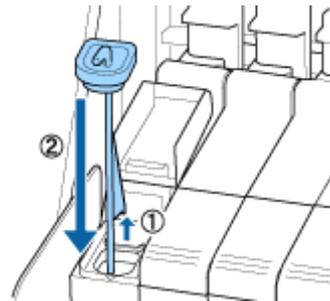
- 12 Put the ink inlet cap back on the ink tank.

The method for attaching the ink inlet cap differs depending on the type of ink being refilled.

Ink other than high density black ink and fluorescent ink



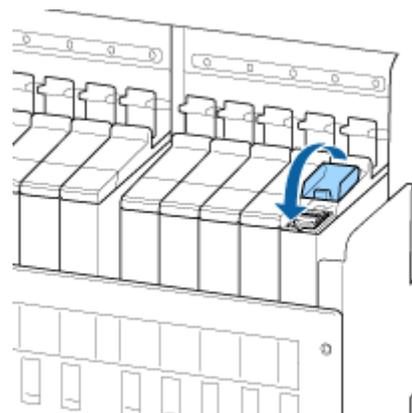
High density black ink and fluorescent ink



! *Important:*

Press the ink inlet cap down firmly so that it does not detach. If the slider comes into contact with the ink inlet cap when pulling it out, the cap could be damaged.

- 13 Close the slider ink inlet cover.



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